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# Nanostructured engineered materials with high magneto-optic performance for integrated photonics applications

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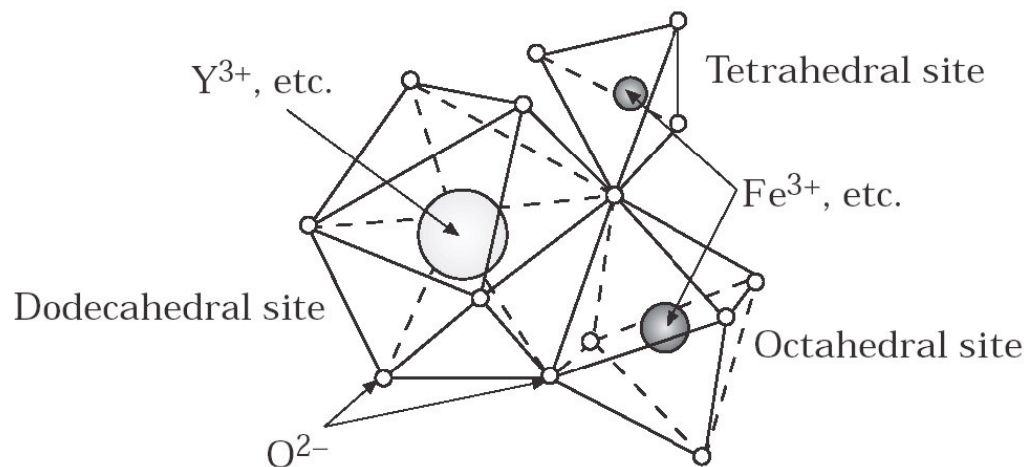
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- **Introduction**
  - Garnet materials and their properties
  - Magnetic Photonic Crystals (MPC)
  - Magneto-optic imaging and other applications
- **Manufacturing technology**
  - RF Magnetron sputtering & annealing
  - Characterisation of garnet layers – results achieved
- **Preliminary fabrication of simple and complex MPCs & issues to be solved**
  - Observed microstructure and optical properties
  - MO imaging examples and magnetic domain patterns
  - Advantages of doped iron garnets with perpendicular magnetic anisotropy for MPC/MO imaging and tunable photonic crystals
- **Conclusions and future work**

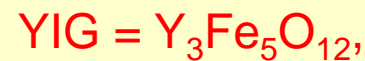
**Generic formula of rare-earth iron garnets:  $R_3Fe_5O_{12}$  where R is a rare earth**



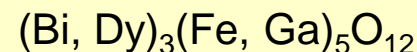
**Crystal structure of magnetic garnets**

- **Tetrahedral & octahedral sublattices coupled anti-ferromagnetically  $\Rightarrow$  crystals with ferrimagnetic properties**
- **Extraordinary magnetooptical properties first reported by Buhrer (J. Appl. Phys. 40, 1969).**
- **Bi:YIG still being considered as best MO material for photonic crystal structures (highest Faraday rotation in visible and near IR)**

- 20 atoms per formula unit;  
160 ions per unit cell of cubic lattice
- Commonly known garnets are:



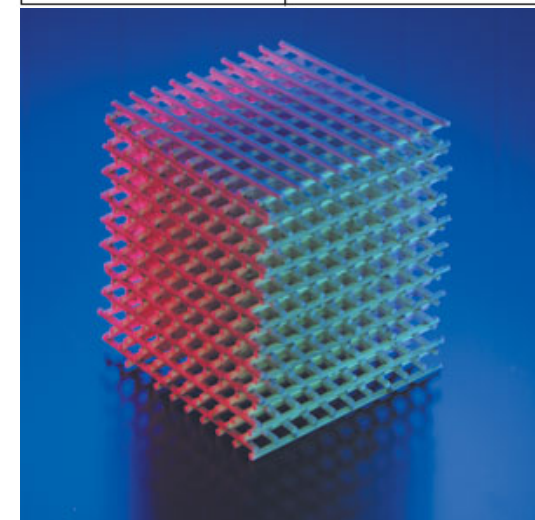
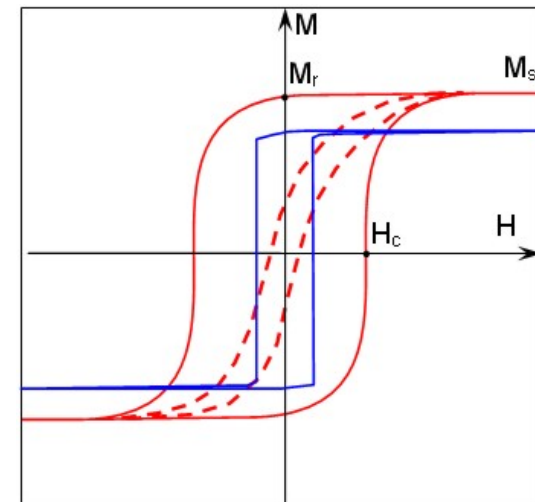
- A less commonly known but important subclass of garnets is described by the formula:



- Gallium-doped bismuth dysprosium iron garnet, useful for magnetic recording

## Photonic Crystals + Magnetisation

- **Periodic modulation** of optical properties on a sub-wavelength scale
- **Enhanced MO effects:**
  - Faraday effect
  - Voight effect
  - Kerr effect
- **Tunability** of the optical properties using external magnetic fields



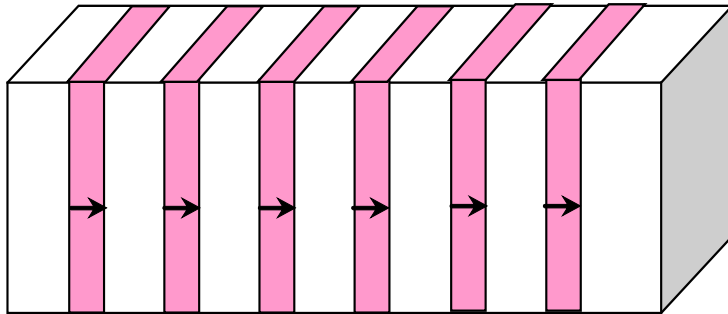
**MPCs are unique because they combine:**

1. **Structural periodicity**
2. **Crystalline-phase layers**



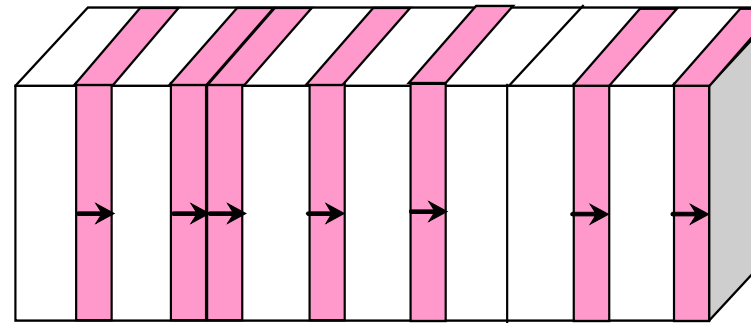
## Magnetic/Nonmagnetic $\lambda/4n$ - layers

Perfect periodicity

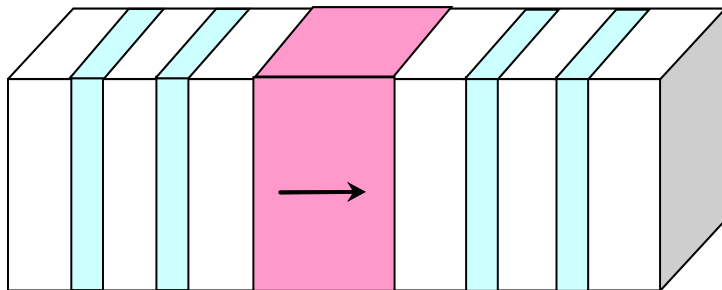


$$(MN)^a$$

Quasi-periodicity with defects (phase shifts)

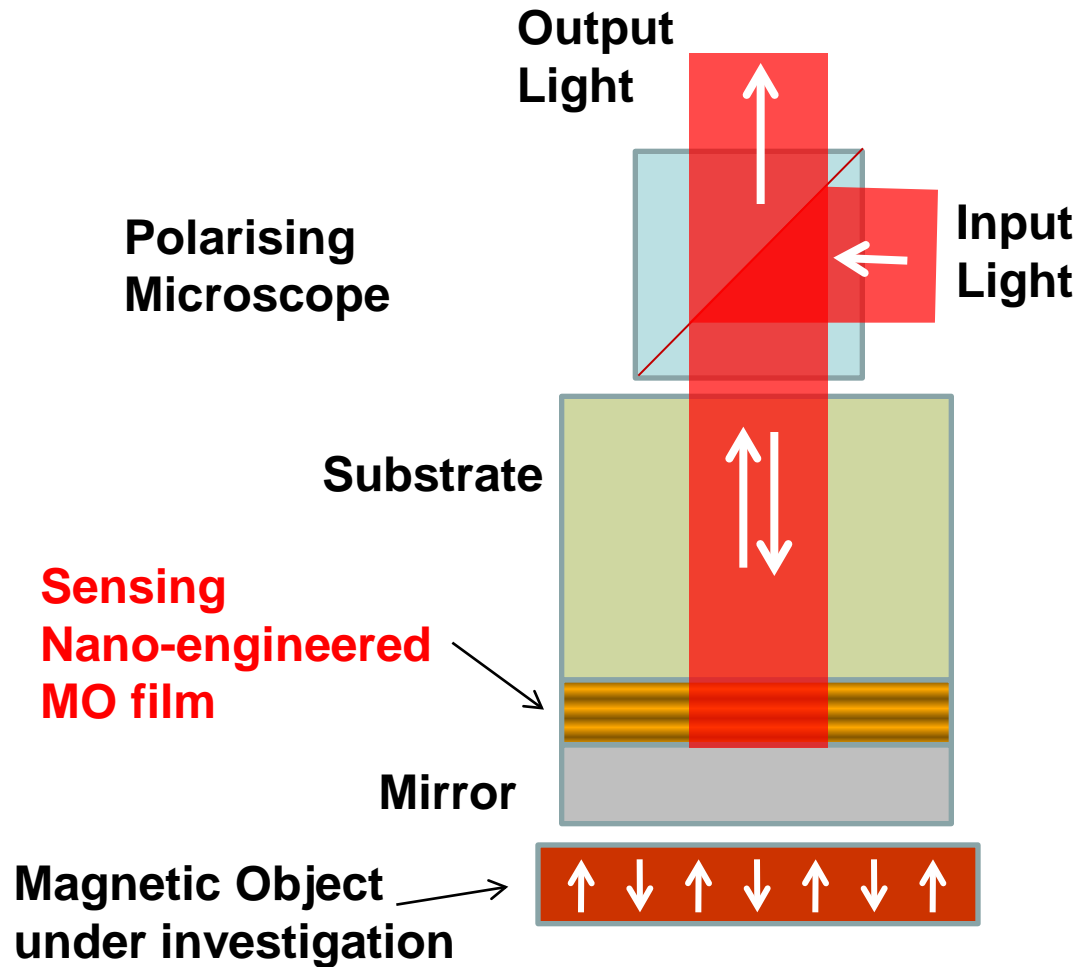


$$(MN)^a (NM)^b (MN)^c \dots (NM)^z$$

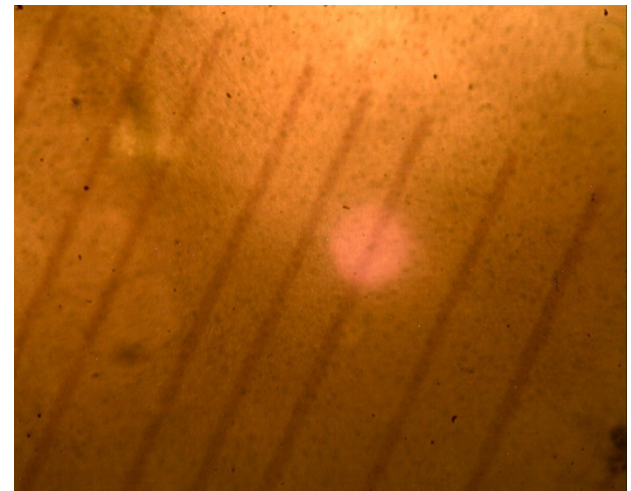


$$(N_1 N_2)^a (M)^b (N_2 N_1)^a$$

**M** = Bi-substituted doped iron garnet in its ferrimagnetic phase: YIG, Bi- or Ce-substituted,  $(\text{Bi, Dopant1})_3(\text{Fe, Dopant2})_5\text{O}_{12}$   
**N** = GGG ( $\text{Gd}_3\text{Ga}_5\text{O}_{12}$ ),  $\text{SiO}_2$ , other dielectrics



**Operation of MO sensor/visualizer in reflection mode.**



## Main technologies for MPC manufacture:

- Liquid-phase epitaxy (LPE)
- RF Magnetron sputtering (most common)
- Pulsed laser deposition (PLD)

## Current MPC manufacturers

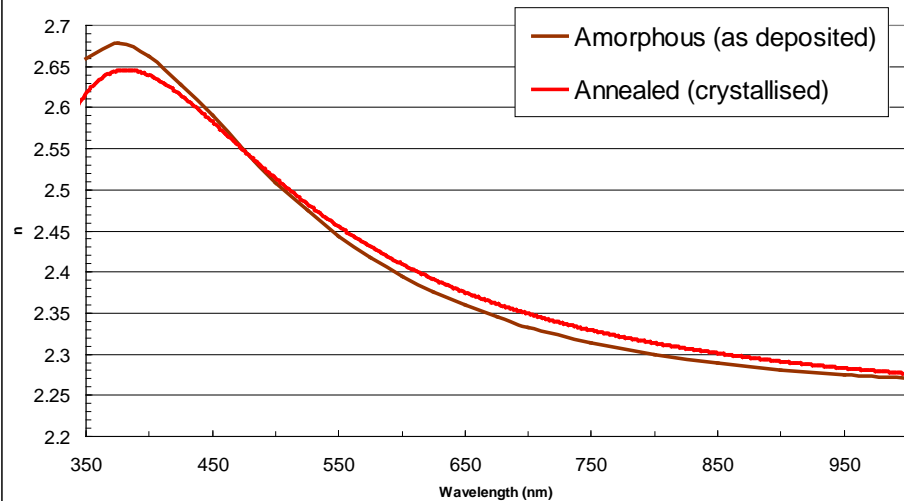
- Royal Institute of Technology, Stockholm, Sweden
- Toyohashi University of Technology, Japan
- ECU, Australia



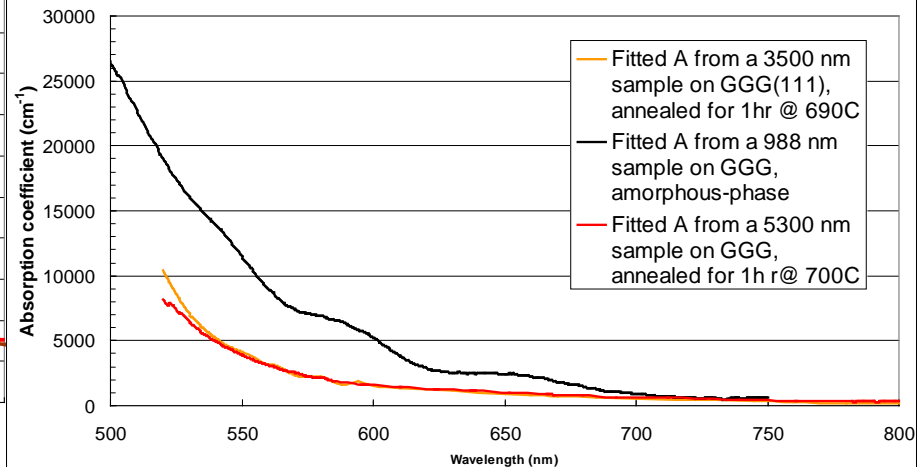


# Characterisation of garnet layers

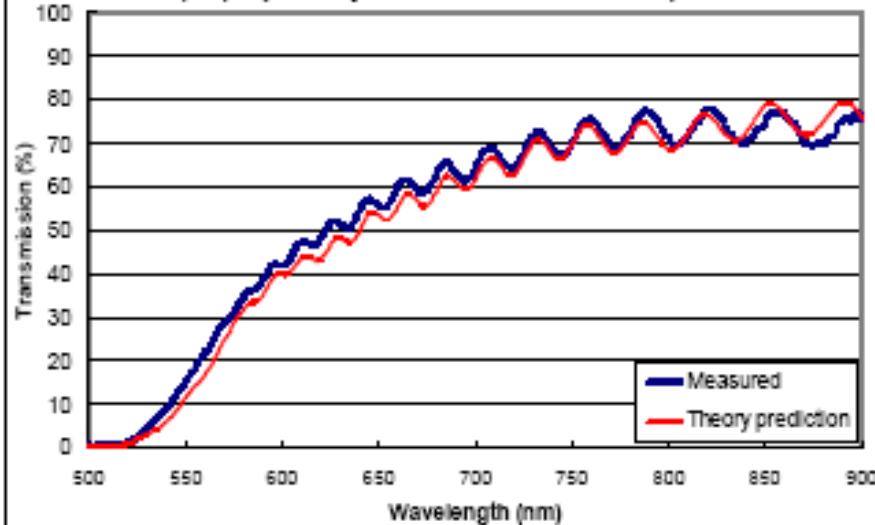
Refractive index spectrum of sputtered  $\text{Bi}_2\text{Dy}_1\text{Fe}_4\text{Ga}_1\text{O}_{12}$



Spectra of sputtered  $\text{Bi}_2\text{Dy}_1\text{Fe}_4\text{Ga}_1\text{O}_{12}$  absorption coefficient fitted from the transmission and refractive index spectra



GGG(111) / 4  $\mu\text{m}$   $\text{Bi}_2\text{Dy}_1\text{Fe}_4\text{Ga}_1\text{O}_{12}$  - Transmission spectrum



Optical properties of garnet layers depend significantly on the material phase.

Optimum annealing regimes depend critically on material composition and layer deposition process used, and must be found experimentally for each garnet composition.

# Layer microstructure

Amorphous 1020 nm of  $\text{Bi}_2\text{Dy}_1\text{Fe}_4\text{Ga}_1\text{O}_{12}$  on Corning7059 glass substrate.



3.0kV 13.8mm x25.0k

2.00um

A high-quality annealed garnet layer on a glass substrate

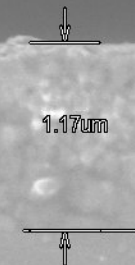


558nm

3.0kV 13.2mm x25.0k

2.00um

A possibly over-annealed garnet layer on a GGG(111) substrate



1.17um

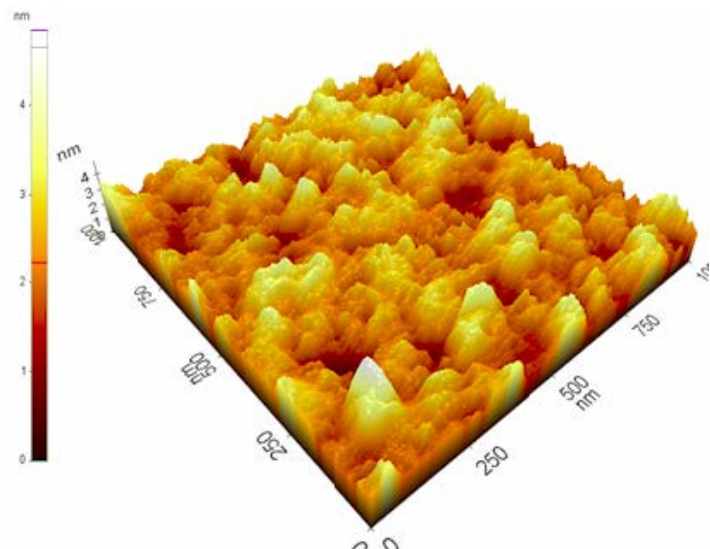
3.0kV 14.3mm x25.0k

2.00um

Annealing at 600 – 700 °C (T is very composition-dependent) is necessary to crystallise MO material layers

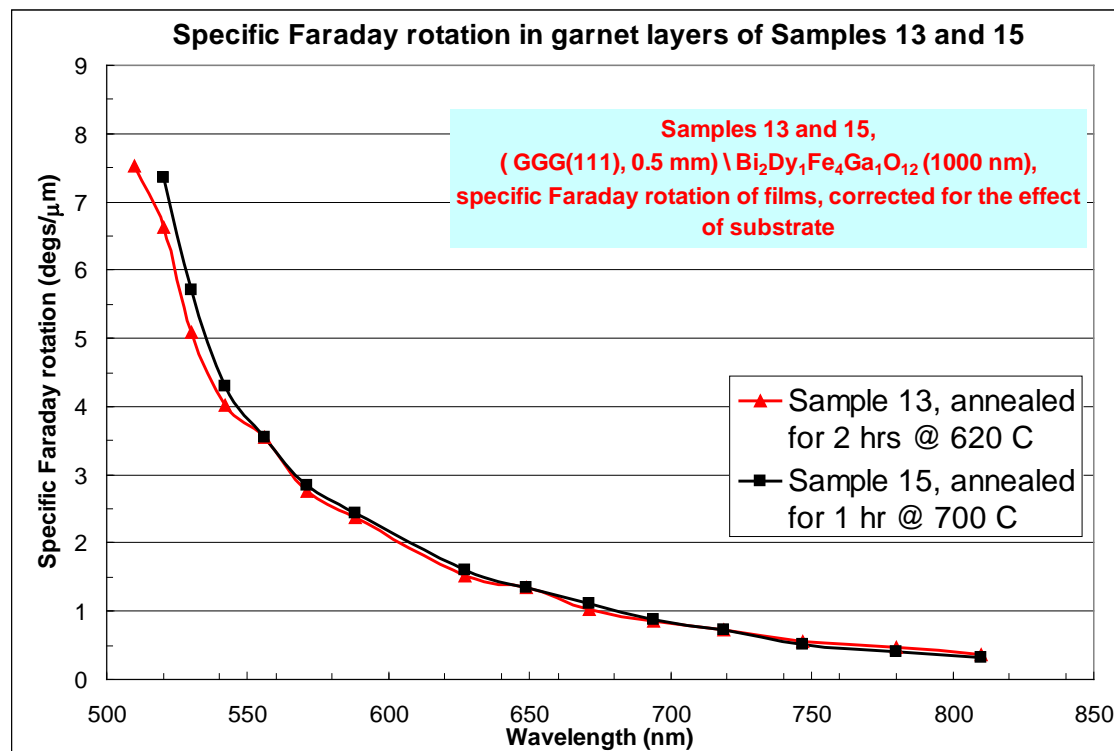
The goal is to achieve polycrystalline garnet phase with small-size grains (< 50 nm) and smooth layer surfaces

# Manufacture and characterisation of high-quality garnet layers



**Surface quality inspection (AFM)**

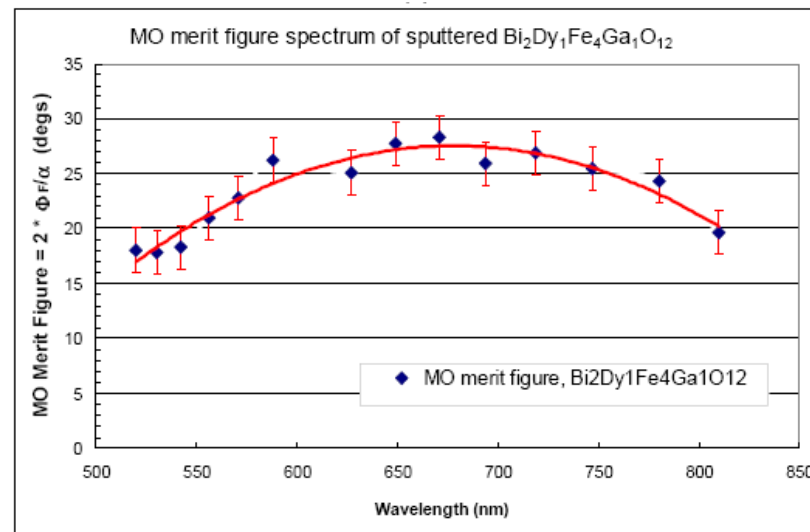
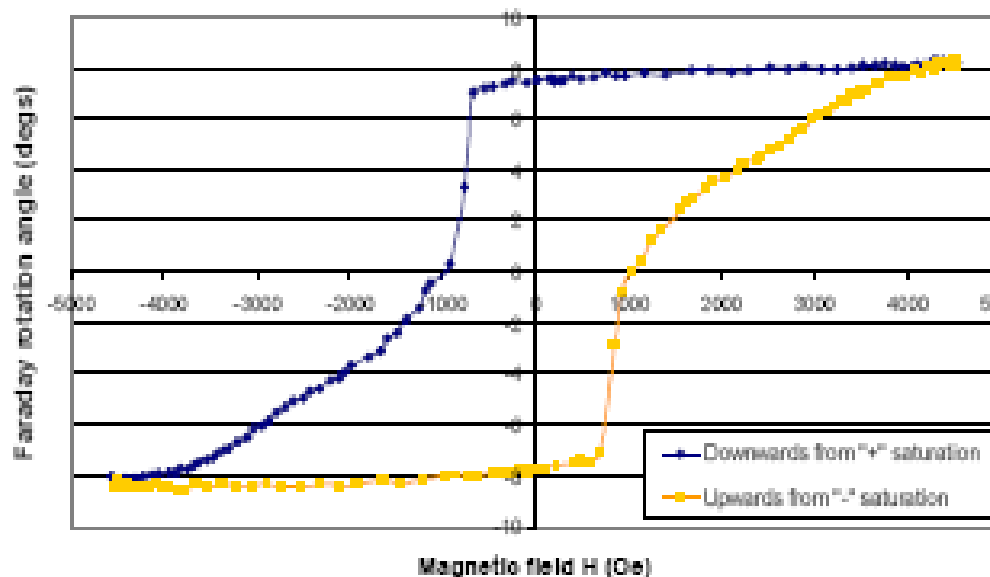
Mean RMS roughness in annealed layers (sampled across three 10x10  $\mu\text{m}^2$  locations) is about 5 nm.  
 For amorphous layers, about 1 nm.



**MO characterisation of garnet-phase  
 $(\text{BiDy})_3(\text{FeGa})_5\text{O}_{12}$  layers**

**Combination of optical, magnetic and MO properties achieved in our garnet layers makes them very attractive for use in nanostructured photonic devices and sensors.**

Hysteresis of Faraday rotation in GGG(111) / 4  $\mu\text{m}$   $\text{Bi}_2\text{Dy}_1\text{Fe}_4\text{Ga}_1\text{O}_{12}$



Films with near 100% remnant magnetisation typically result from our deposition/annealing process.

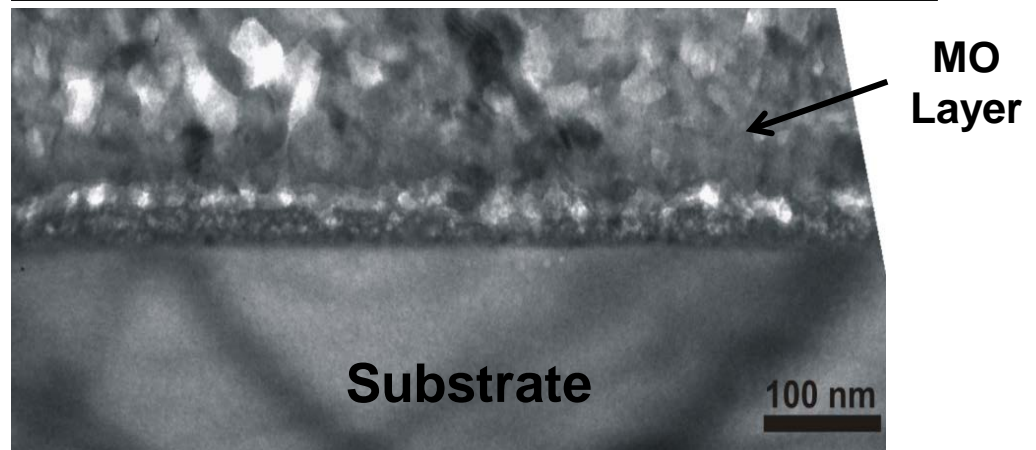
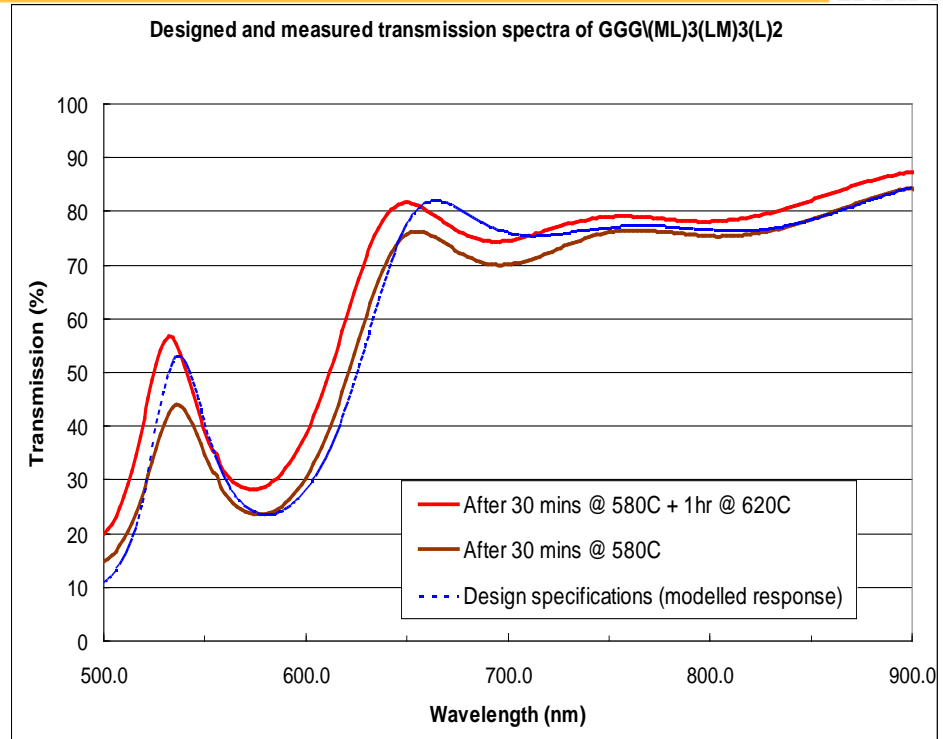
Garnet layers with a “square loop” and high MO quality factors demonstrated

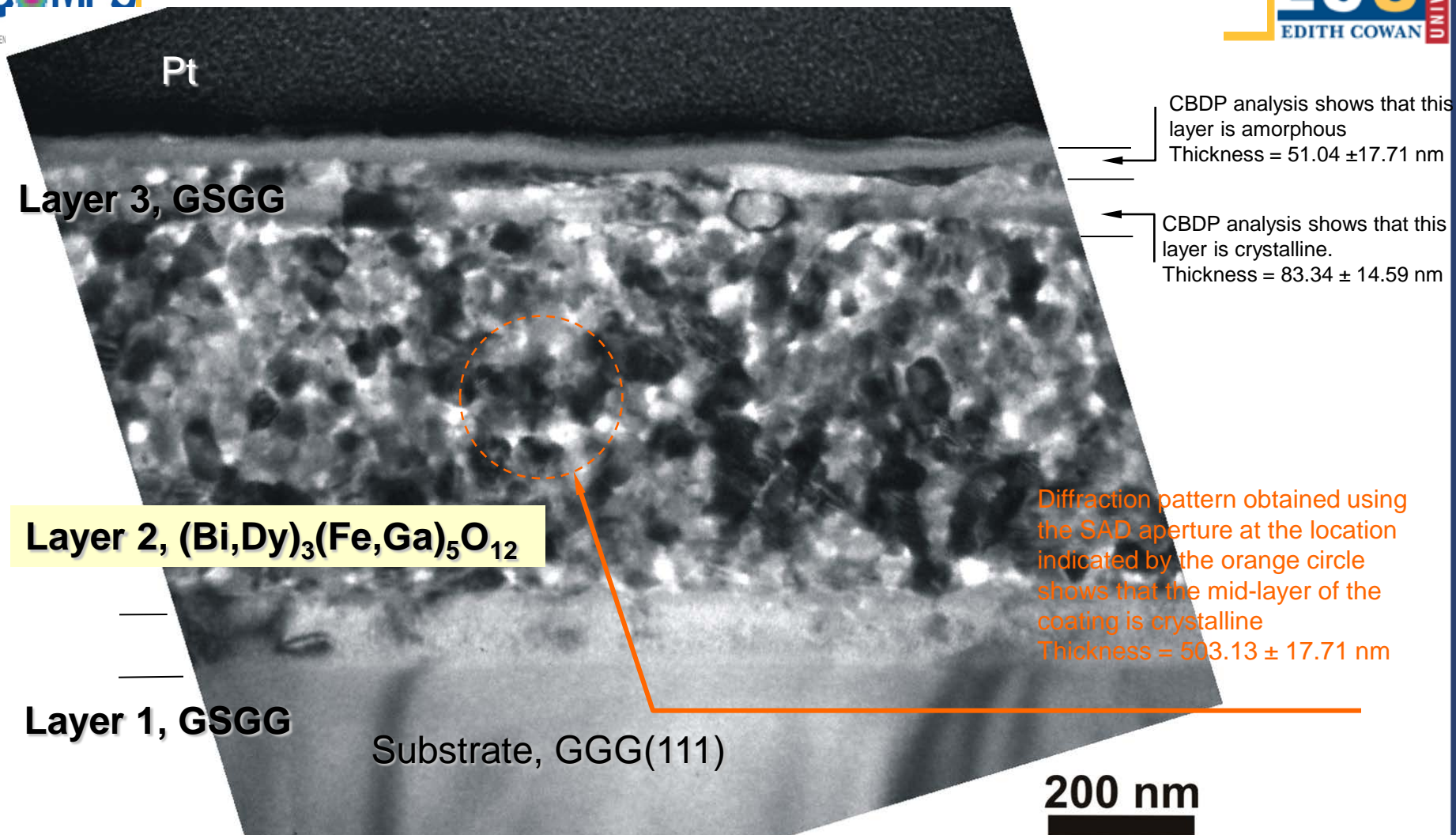


**Example:** a simple 12-layer all-garnet GGG\GSGG\(\text{Bi,Dy})\_3(\text{Fe,Ga})\_5\text{O}\_{12} heterostructure designed to enhance Faraday rotation within a transmission peak.

Simultaneous crystallisation achieved within the magnetic and non-magnetic garnet layers, at the same annealing temperature

- Nano-structures perform very well optically (close to design specifications)
- **Ongoing development:** Improve garnet crystallisation process, microstructure, grain size and magneto-optical performance





Structure: an all-garnet tri-layer

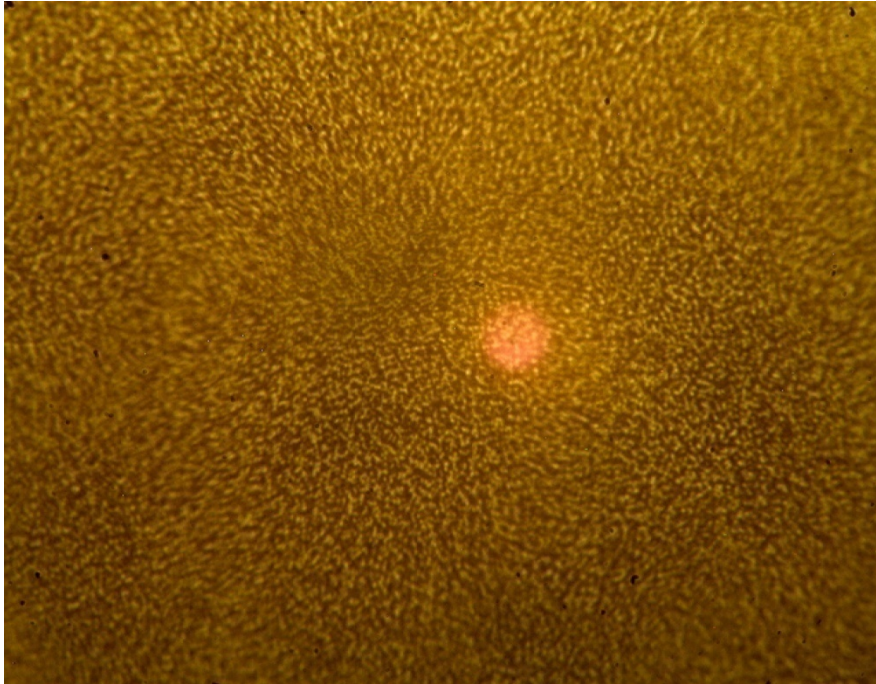
$\text{Gd}_3\text{Sc}_2\text{Ga}_3\text{O}_{12}$ , 80nm;  $\text{Bi}_2\text{Dy}_1\text{Fe}_4\text{Ga}_1\text{O}_{12}$ , mid-layer, 500 nm;  $\text{Gd}_3\text{Sc}_2\text{Ga}_3\text{O}_{12}$ , top layer, 80 nm. Processing: annealed at 720°C for 2 hrs. Image is courtesy of the Analytical Centre, University of New South Wales, Sydney, NSW, Australia.



# Magnetic domain patterns

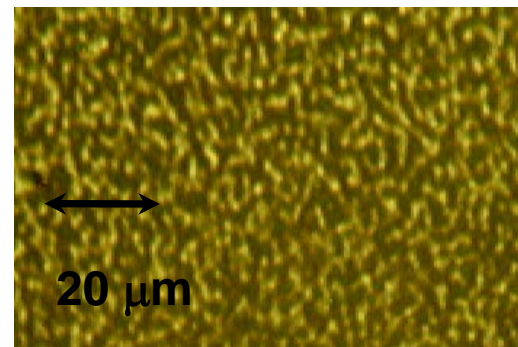
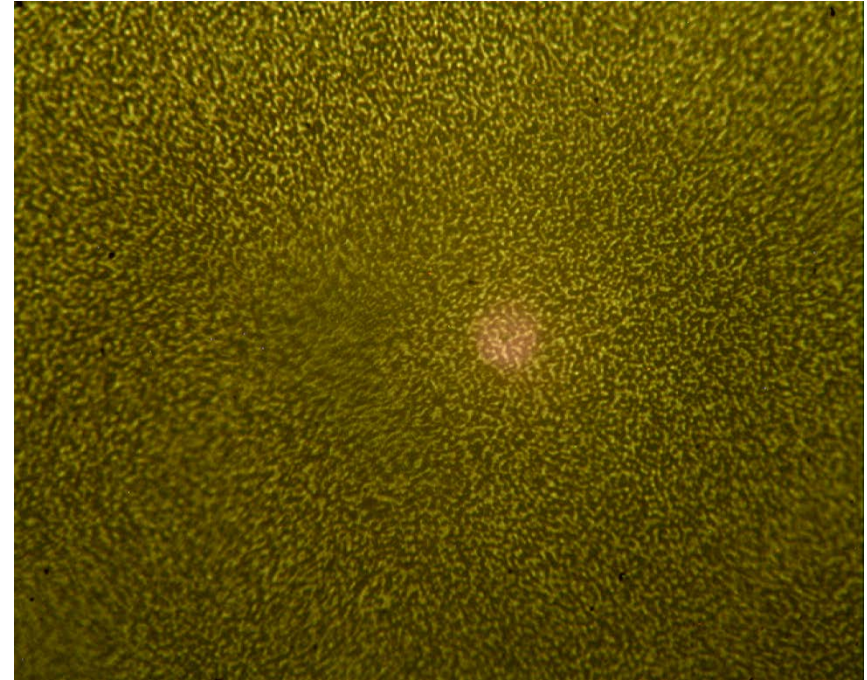
**High-quality annealed 14-layer heterostructure sputtered onto GGG(111) substrate**

420  $\mu\text{m}$



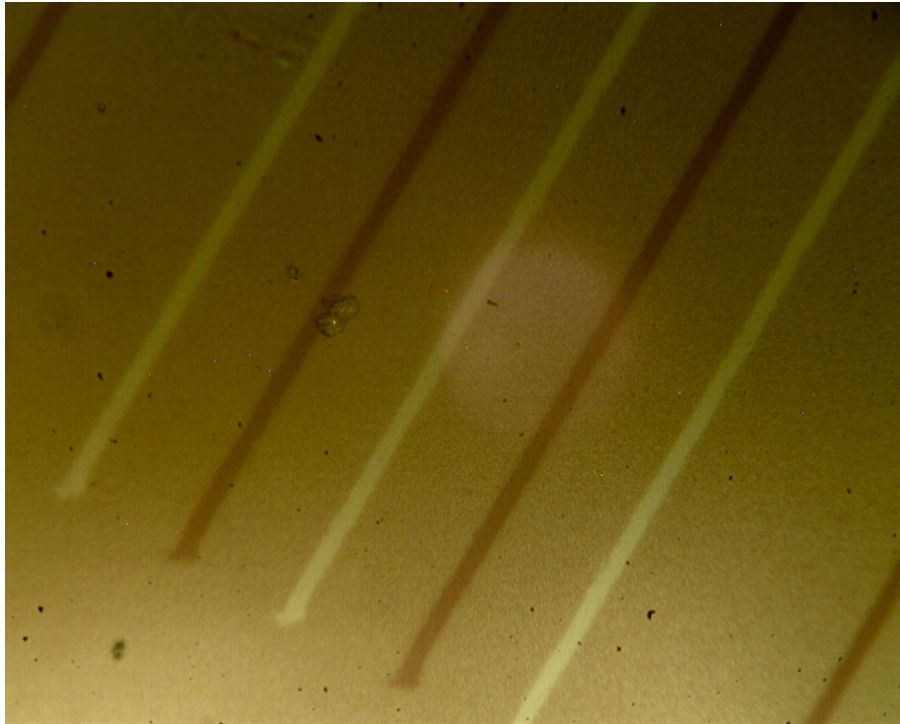
X250

**Demagnetised 14-layer structure (after 580 C annealing) on GGG substrate shows good MO response.**



20  $\mu\text{m}$

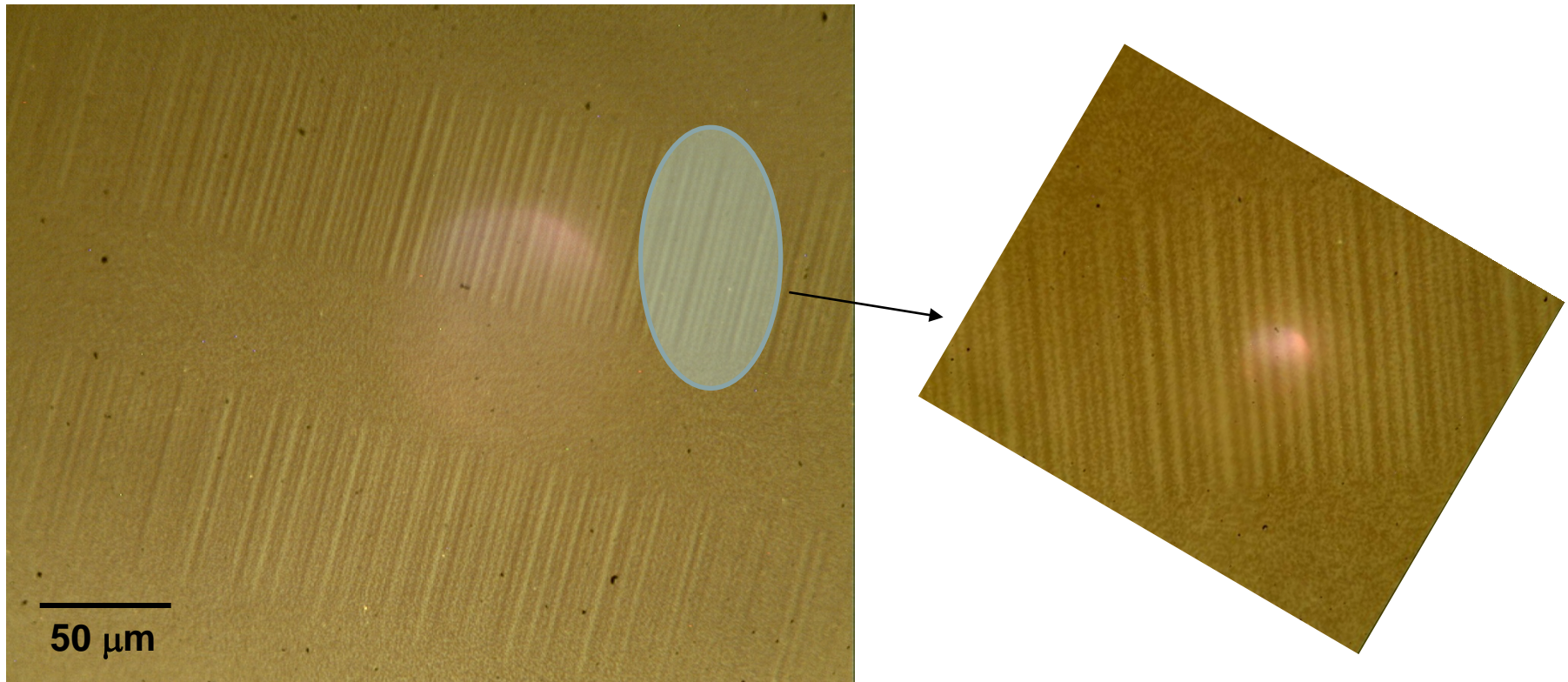
zoomed



- Imaging with 500 nm structure (MO =  $\text{Bi}_2\text{Dy}_1\text{Fe}_{4.3}\text{Ga}_{0.7}\text{O}_{12}$ ) on GGG, annealed for 1 hr @ 680C
- Imaging of credit card magnetic recording patterns

- Imaging & sensing using nano-structured MO films by examining spatial distribution of magnetic fields produced by magnetized objects
- Digital Forensics - recovery of digital data
- Further nano-structure optimisation enables significant increase in sensitivity





- Imaging with 1000 nm structure (MO =  $\text{Bi}_2\text{Dy}_1\text{Fe}_{4.3}\text{Ga}_{0.7}\text{O}_{12}$ ) on GGG, annealed for 1 hr @ 700C
- Imaging of HD (1.44 Mb) floppy disks recording patterns is possible. Garnet films memorise the images of data patterns after a brief contact with disk surface (provided the domain size is smaller than data feature size).

## Advantages of using sputtered MO films with perpendicular magnetic anisotropy

- Most garnet films for MO imaging applications have so far been fabricated with liquid phase epitaxy (LPE).
- LPE limits Bi doping in garnets to a maximum of  $\sim 1.5$  Bi atoms per formula unit
- Most garnet films used for imaging have in-plane magnetisation direction

### Advantages of sputtered polycrystalline garnet films include:

- Ability to deposit MO films directly onto objects. This eliminates object/film gap, leading to **maximised imaging resolution**. Example application: study of currents flowing in IC conductors.
- Magnetic memory properties – MO **images are permanently recorded** by touching the objects under study with demagnetised films.
- In perpendicular magnetisation films, it is possible to control magnetic properties by varying layer thicknesses & material composition. Saturated magnetisation can be achieved in external fields  $\sim 10$  Oe  $\Rightarrow$  **high sensitivity to external fields**.
- **High Faraday rotations (10's of degs.)** achievable with **spectrally-optimised nanostructures** having multi-level memory  $\rightarrow$  polarisation control applications.

# CONCLUSION

- We have established a **set of technologies** for deposition and annealing of magneto-optic garnet materials suitable for use in photonic crystal structures.
- **1D Magneto-Photonic Crystal** (MPC) structures proposed for Magneto Optic (MO) visualisers and sensors.
- **Significant increase in MPC MO response** predicted compared with single-layer films.
- **Comprehensive characterisation** of the optical, magnetic, and MO properties of (Dy,Ga)-doped iron garnet film layers made by RF sputtering performed.
- Experimentally demonstrated **excellent surface quality** and **very good magnetic and MO properties**, ways of further improving microstructure are being investigated using analytical electron microscopy.
- Experimental results & theoretical approach for MPC design will open the way towards practical implementations of high-sensitivity magnetic field sensors and reconfigurable photonic devices, including **future integrated polarisation controllers**